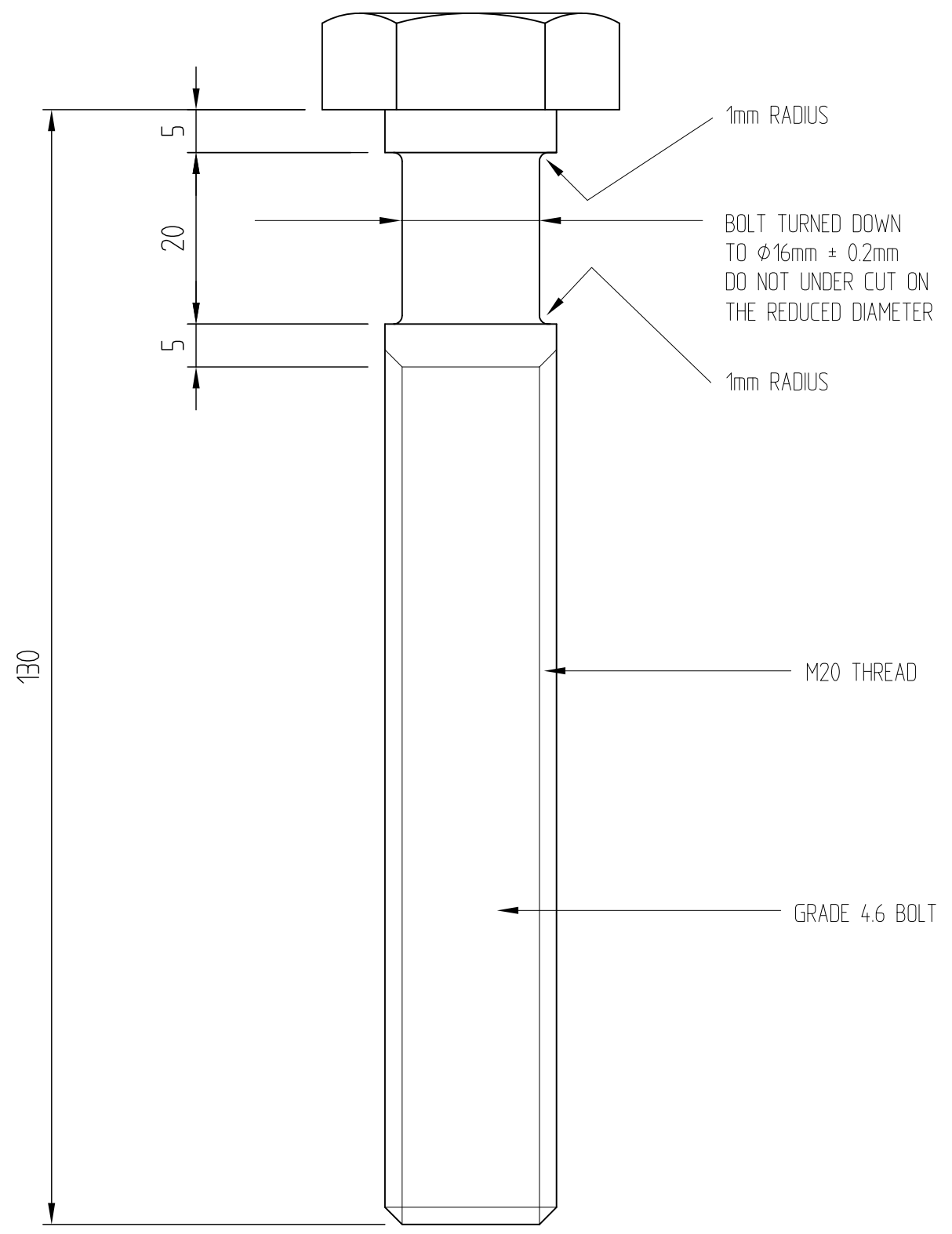


Revision	Rev. Date	Changes Made
REV 1	18/03/99	TIMS PART NO. TO BPCS PART NO.
REV 2 (SB)	23/05/06	Part no. of galvanised washer added in Notes



No. REQ'D
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NOTES:

1. MECHANICAL SPECIFICATION : TENSILE STRENGTH 400MPa
2. MATERIAL TYPE : AISI 1010
3. BOLT QUALIFICATION : THREE PROTOTYPE BOLTS ARE TO BE MACHINED FROM THE BATCH OF STEEL PROPOSED FOR USE IN THE MANUFACTURE OF THE BOLTS.
 - 3.1 THE THREE PROTOTYPE BOLTS ARE TO BE TESTED TO DETERMINE THE REQUIRED NECK DIMENSION TO ACHIEVE A TENSILE STRENGTH OF $90 \pm 5 \text{ kN}$.
 - 3.2 A TEST CERTIFICATE IS TO BE SUPPLIED.
4. FINISH : HOT DIP GALVANISE.
5. SUPPLY 1x M20 PLAIN GALVANISED WASHER (Part No. 2080124) WITH EACH BOLT.

ALSO SEE FX150



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NECKED M20x130 HOLDING DOWN BOLT
STANDARD - TESTED
PART No. 2080093

Drawn by	MJH	Date	21/2/96
Checked		Scale A4	1 : 1
Reference No.			
Drawing no.	FX147	Rev. No.	2

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