



Presenter | Rodney Benjamin





Rodney Benjamin is a highly respected leader in the field of nutrition science, holding degrees in both Chemistry and Business Administration. With over 25 years of hands-on experience in the dietary supplement industry, Rodney has developed deep expertise in manufacturing, regulatory compliance, and quality control.

As the Director of Nutrition Science at Albion Laboratories Inc., a subsidiary of Balchem Corporation, Rodney plays a pivotal role in advancing the science and application of chelated minerals and other specialty ingredients that support optimal human health. His work is grounded in a commitment to evidence-based nutrition, quality assurance, and innovation, making him a trusted partner for practitioners who prioritise both efficacy and safety in natural health solutions.

His collaborative work with health professionals, researchers, and industry partners reflects a passion for translating scientific discovery into real-world health benefits. Rodney's dedication ensures that natural health practitioners have access to high-quality, innovative, and reliable nutritional products that support holistic wellbeing.

Co-host | Lea McIntyre





Lea McIntyre is Head of Marketing at Designs for Health Australia

She has 20 years experience as a qualified naturopath, herbalist and nutritionist. In her clinical practice, she has a special interest in paediatric health and gut health and the relationship between inflammation and neurological conditions.

Lea has developed a strong relationship with the Designs for Health practitioner community. She will moderate the Q&A discussion with Rodney Benjamin in this webinar and engage our live Designs for Health practitioner community to bring insight and practical clinical pearls for all.

Hard to solve Iron cases - additional considerations for iron absorption and bioavailability

Ferrochel®

Ferrous Bisglycinate Chelate



A Product of Balchem Corporation



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Scientific Snapshot Iron



What Is Iron?

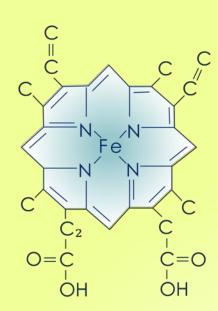
Iron is an essential mineral that plays an important role in metabolizing oxygen.

Iron plays two key roles:

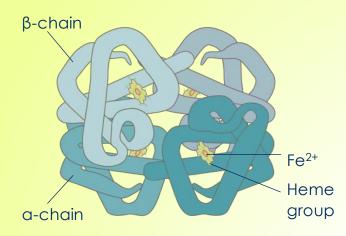
- **Structural**: Iron is a key component of proteins such as hemoglobin and myoglobin
- **Functional**: Iron has multiple oxidation states (-2 to +6) which allow it to bind to multiple atoms (e.g., oxygen, nitrogen, sulfur)

Fun Fact: Iron containing heme proteins are what give red meat its characteristic color.





Hemoglobin



What Does Iron **Do for Me?**

Maintains healthy red blood cells

Supports immune health

Supports physical performance

Maintains healthy cognitive function

Supports healthy energy metabolism

Essential for mom and baby to help support a healthy pregnancy



How Much Iron Do We Need?



Recommended Dietary Intake RDI for iron in Australia and New Zealand

Age Group	Males	Females	Pregnancy	Lactation
0-6 months	0.2 mg*	0.2 mg*		
7-12 months	11 mg	11 mg		
1-3 years	9 mg	9 mg		
4-8 years	10 mg	10 mg		
9-13 years	8 mg	8 mg		
14-18 years	11 mg	15 mg	27 mg	10 mg
19-50 years	8 mg	18 mg	27 mg	9 mg
51+ years	8 mg	8 mg		

Recommended Daily Intake EAR for iron in Australia and New Zealand

Age Group	Males	Females	Pregnancy	Lactation
0-6 months	0.2 mg*	0.2 mg*		
7-12 months	7 mg	7 mg		
1-3 years	4 mg	4 mg		
4-8 years	4 mg	4 mg		
9-13 years	6 mg	6 mg		
14-18 years	8 mg	8 mg	23 mg	7 mg
19-50 years	6 mg	8 mg	22 mg	6.5 mg
51+ years	6 mg	5 mg		

Rationale



Adults

- The <u>EAR</u>s for adults were set by modelling the components of iron requirements, estimating the requirements for absorbed iron at the 50th centile with use of an upper limit of 18% iron absorption, and rounding (<u>FNB:IOM</u> 2001).
- The <u>RDI</u> was set by modelling the components of iron requirements, estimating the requirement for absorbed iron at the 97.5th centile, with use of an upper limit of 18% iron absorption and rounding.

Women

The large difference between
the <u>EAR</u> and the <u>RDI</u> in women aged
from 19-50 years reflects high
variability in needs related to
variability in menstrual losses. In
setting the <u>EAR</u>s and <u>RDI</u>s for women,
it was assumed that women over 50
years do not menstruate.

Vegetarian Infants

 Absorption is about 18% from a mixed western diet including animal foods and about 10% from a vegetarian diet; so vegetarian infants will need higher intakes about 80% higher.

Where Can We Find Iron in Our Diet?

Food	mg/Serving	% DV	
Fortified breakfast cereals	18	100%	
Oysters, 3 oz	8	44%	
White beans, 1 cup	8	44%	
Dark Chocolate, 45-69% cacao, 3 oz	7	39%	
Beef liver, 3 oz	5	28%	
Spinach, ½ cup	3	17%	\longrightarrow
Tofu, firm, ½ cup	3	17%	
Chickpeas, ½ cup	2	11%	\longrightarrow
Beef, braised bottom round, 3 oz	2	11%	\longrightarrow
Bread, whole wheat, 1 slice	2	11%	

USFDA Daily Value (Adults & Children Age ≥ 4y) = 18 mg = Aus/NZ RDI 19-50 yr Females



In order to get 100% DV of iron (18 mg), you could eat:

6 servings of **spinach** (3 cups)



9 servings of chickpeas (4.5 cups)



9 servings of **beef** (27 oz)



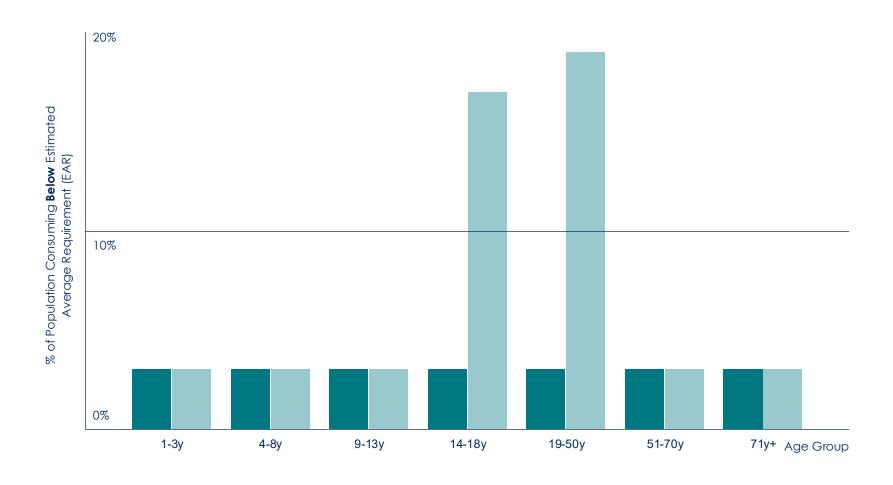
Are We Getting Enough Iron?





Adolescent and adult females have the highest prevalence of dietary iron inadequacy in the United States

- Females
- Males



Iron Inadequacy Is Common Among **Pregnant Women World-Wide**

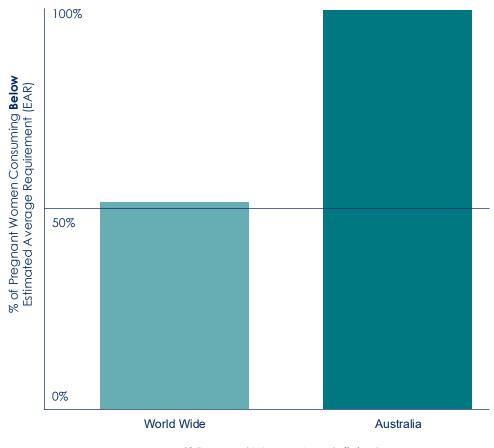




Iron deficiency is a global health concern, estimated to affect up to 52% of pregnant women worldwide (Abu-Ouf & Jan, 2015)

100% and in Australia

In the BABY1000 Study (n=171)nutrient intakes were compared to Australian Nutrient Reference Values. no participants met the Estimated Average Requirement for iron



% Pregnant Women Iron deficient

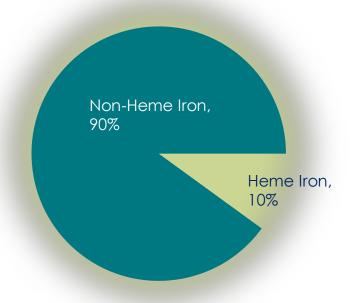
Heme vs Non-Heme Iron

What's the Difference?

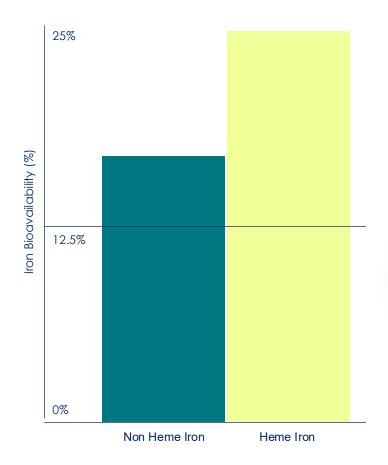


Dietary iron comes in two forms:

- Heme iron: animal sources (e.g., beef, poultry, seafood)
- Non-heme iron: whole grains, nuts, seeds, legumes, leafy greens, fortified breakfast cereals







Heme iron is the body's preferred source because:

- It has **higher bioavailability** than non-heme iron (25% vs 17%)
- Anti-nutrients (e.g., phytates) have less effect on the bioavailability of heme iron

The average Western diet contains just ~10% heme iron.

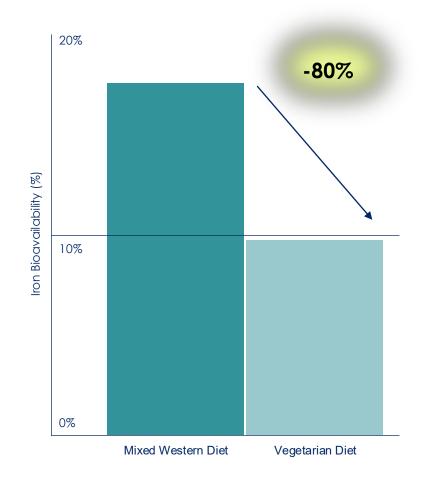
Vegetarians Have Higher Iron Requirements



Vegetarians may consume limited amounts of heme iron, placing them at higher risk of deficiency.

1.8x

	General Population	Vegetarians
Adult Males, age 19-50y	8 mg/day	14.4 mg/day
Adult Females, age 19-50y	18 mg/day	32.4 mg/day
Pregnant Females, 19-50y	27 mg/day	48.6 mg/day



According to the IOM, the **RDA for iron is 1.8x higher for vegetarians**.

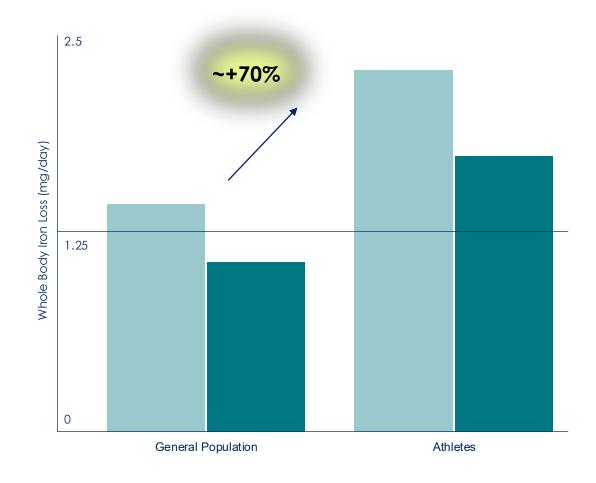
Athletes Have an Increased Need for Iron



Athletes experience greater iron loss each day compared to the general population.

The Institute of Medicine suggests that the **requirement for iron is up to 70% greater** for those who engage in regular exercise.

- Females
- Males

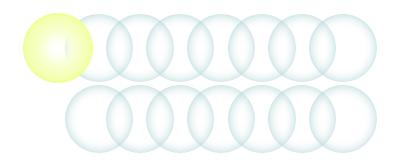


Iron Deficiency Is Common Among

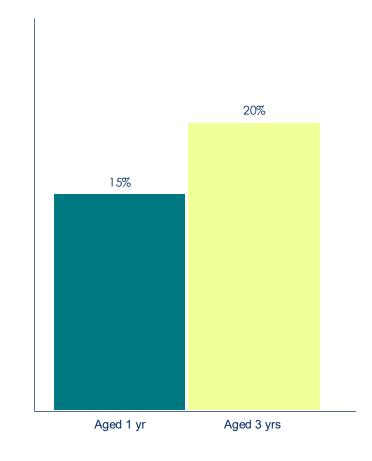
Iron deficiency (%)

designs for health*

Australian Children

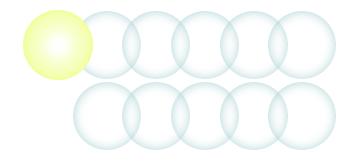


Preliminary finding from ORIGINS (a large study of children in Perth, Western Australia) show a Prevalence of Iron deficiency in Australian Children of 15% at aged 1 yr and 20% at aged 3 yrs

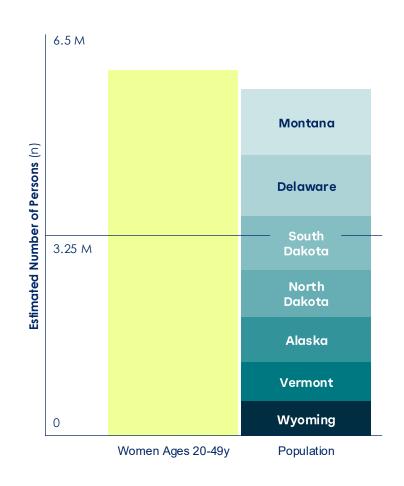


Iron Deficiency Is Common Among Women of Childbearing Age





Nearly 1 in 10 (9.6%) women ages 20-49 years in the United States are estimated to have an iron deficiency.





The prevalence of iron deficiency among adult women is higher than the population of Wyo-ming, Vermont, Alaska, North and South Dakota, Delaware and Montana – COMBINED.

Iron Inadequacy Is Recognized by Dietary Guidelines

Dietary component of public health concern: Under consumed nutrients that are associated with health concerns.

Iron is a dietary component of public health concern for specific age/gender groups:

- Infants & ages 6 through 11
- Adolescent females ages 14-18y
- Women who are pregnant













Guideline: Daily iron supplementation in adult women and adolescent girls. Geneva: World Health Organization; 2016.









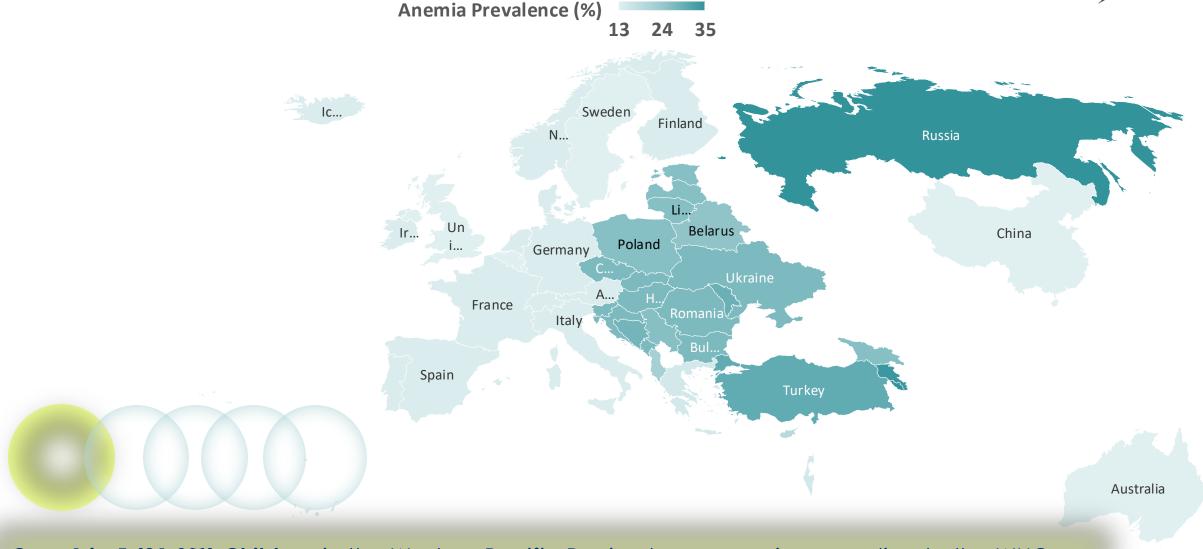


Nutrient Gaps Iron



Anemia Prevalence: Children 6-59 Months

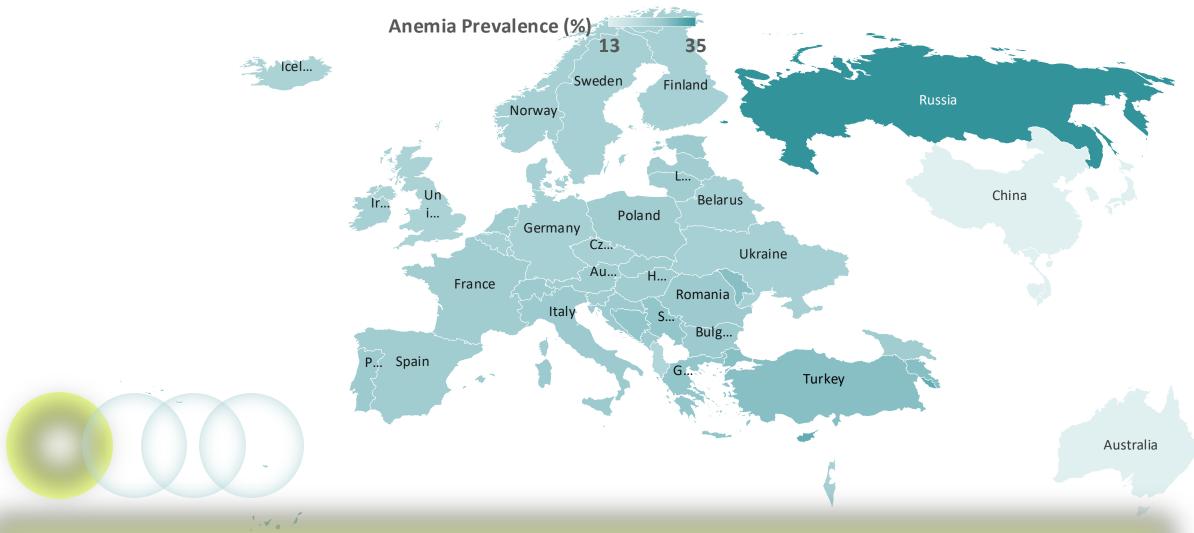




Over 1 in 5 (21.9%) Children in the Western Pacific Region have anemia according to the WHO.

Anemia Prevalence: Pregnant Women 15-49 Y

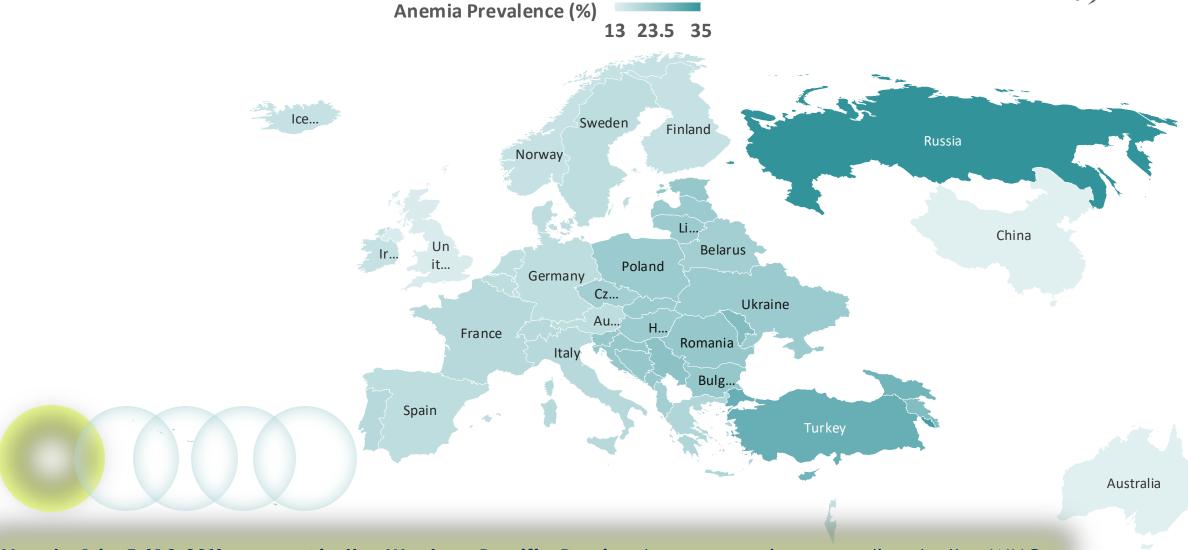




Nearly 1 in 4 (24.3) pregnant women in the Western Pacific Region have anemia according to the WHO.

Anemia Prevalence: Non-Pregnant Women 15-49 Y

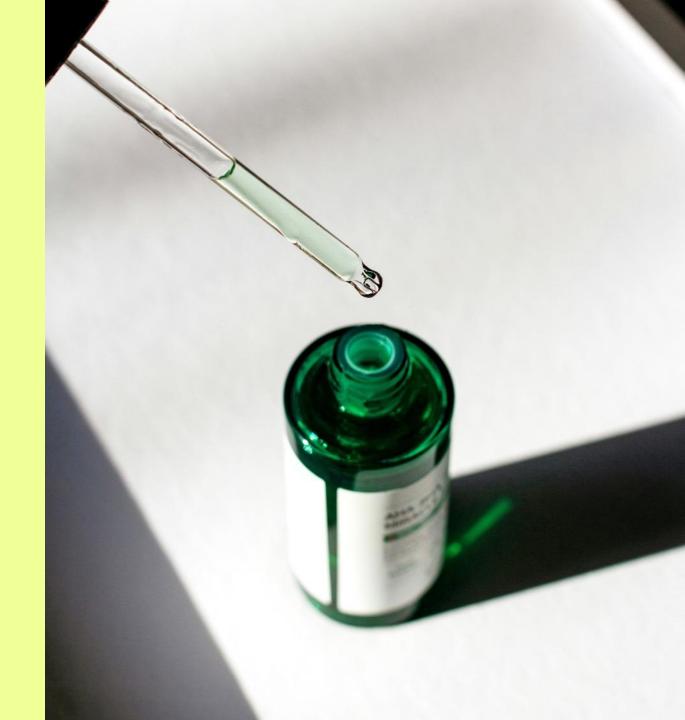




Nearly 1 in 5 (19.8%) women in the Western Pacific Region have anemia according to the WHO.



Why Use Mineral Chelates?



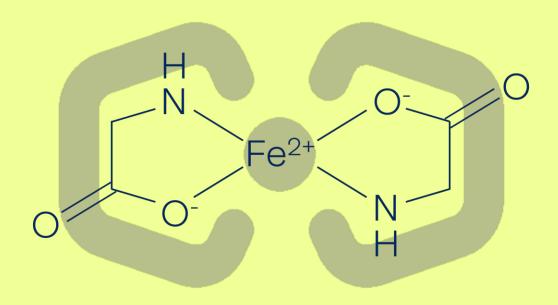
What Are Mineral Chelates?



Chelates are minerals bound to amino acids such as glycine.

Mineral chelates have been shown to reduce the binding of anti-nutrients (e.g., phytates) and are better absorbed than their non-chelated counterparts.

Mineral chelates have better solubility making them well suited for specific applications (e.g., beverages).

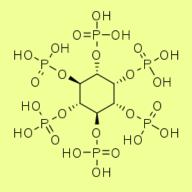


What Are Anti-Nutrients?



Anti-nutrients are components of foods that can **limit the absorption of key nutrients** such as calcium, iron, zinc, and magnesium.

Anti-nutrients include phytic acid and oxylates, and are commonly found in many plant-based foods such as nuts, grains, and seeds.



 $Ca^{2+} \begin{bmatrix} O & O \\ O & C \end{bmatrix}^{2-}$

Phytic Acid

Calcium Oxalate

Food	Min Phytate Content (mg/100 g)
Pumpkin seeds	4.30
Tofu	1.46
Almonds	1.35
Soybeans	1.00
Peanuts	0.95
Maize (corn)	0.75
Oatmeal	0.89
Brown Rice	0.84

What Happens to Inorganic Minerals in the Body?

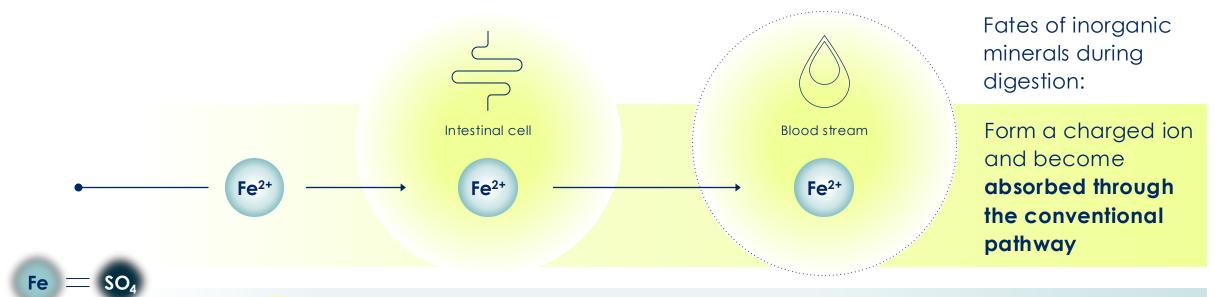
Iron sulfate

Anti-

nutrients

Fe²⁺





Attract and bind to anti-nutrients* (e.g, phytate) → remain unabsorbed and pass through the digestive tract

Phytates Decrease Iron Absorption from Foods



Population Characteristics

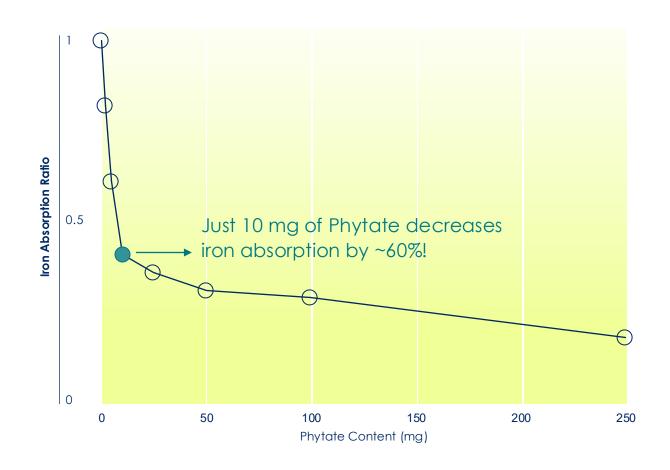
- Healthy males & females
- N=124, age 19-47 years

Study Design

- Subjects fed meals with 3 mg Fe (as ⁵⁹FeSO₄) and varying phytate content (as Na Phytate)
- Iron absorption compared between phytate fortified and non-phytate fortified

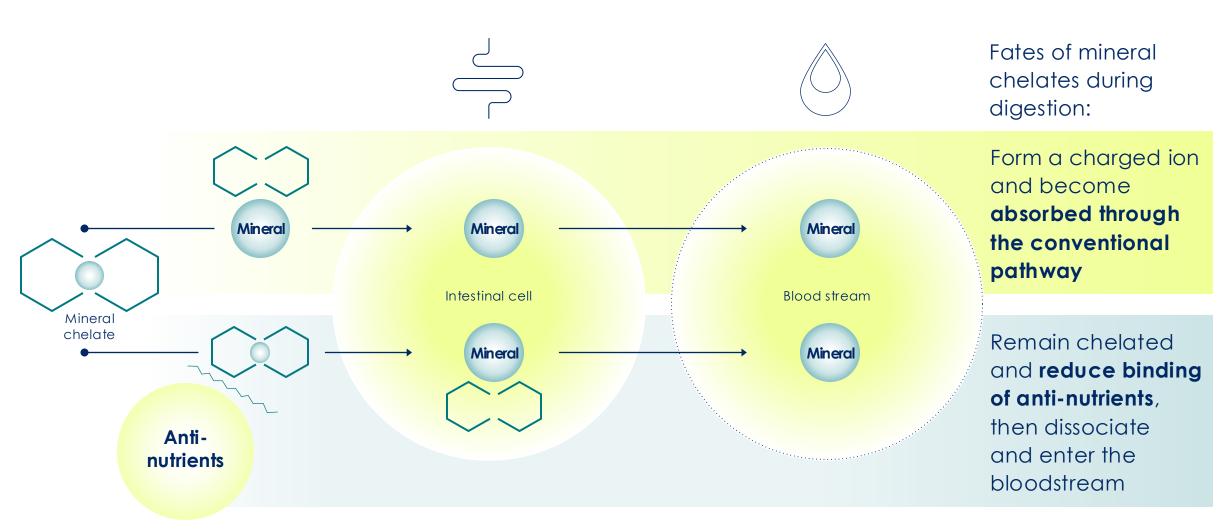
Conclusion

Dietary phytates decreased iron absorption (from Fe Sulfate) in a dose-dependent manner.



What Happens to Mineral Chelates in the Body?





Ferrochel Absorption Is Well Studied



Author/ Publication	Study Design	Study Population	Duration/ Dosage	Primary Outcome	Conclusions
Pineda et al , J Appl Nutr 1994; 46(1-2): 2-13	Double blind, intervention trial	N=100 M&F, age 10-19 y; Hb <12 g/dL	 4 weeks 30 mg Fe bisglycinate 60 mg Fe bisglycinate 120 mg Fe bisglycinate 120 mg FeSO₄ *all groups rec'd 250 mcg/day folic acid 	Hemoglobin Ferritin Gastric Distress	 All treatments ↑hemoglobin All treatments ↑ ferritin GI distress from chelates was <50% of FeSO₄
Makled et al, J Eviden Base Wom Health 2020; 10(1): 95-103	Randomized, controlled trial	N=150 pregnant women with Hb between 8- 10.5g/dL and serum ferritin < 15 mcg/L; age 19-37 y	 12 weeks Fe bisglycinate chelate (15 mg elemental Fe) Fe dumarate (115 mg elemental Fe) 	Hemoglobin	 Significant ↑hemoglobin higher in FeBisGly group Significant ↑serum iron higher in FeBisGly group Significant ↑ serum ferritin higher in FeBisGly group
Coplin MS et al; Clin Ther 1991; 13(5): 606-612	Randomized, double blind, crossover trial	N=42 premenopausal women w/ normal iron status; age 18-40 y	 14 days 50 mg elemental iron as: Iron bisglycinate FeSO₄ 	Tolerability Subject preference	 Iron bisglycinate tolerated as well as FeSO₄ Subjects reported higher preference for FeBisGly
Bovell-Benjamin AC, et al; Am J Clin Nutr 2000; 71: 1562-1569	Randomized intervention trial	Study 1 : N=10 healthy M, age 19-30 y Study 2 : N=33 healthy F, age 18-48 y	Whole-maize meal with either: • FeSO ₄ • FeBisGly • FeTrisGly	Iron absorption (radioassay) Serum ferritin	 FeBisGly is better absorbed than FeSO₄ in whole maize meal

Ferrochel Is Better Absorbed Than FeSO₄ in the Presence of Phytates



Study Objective

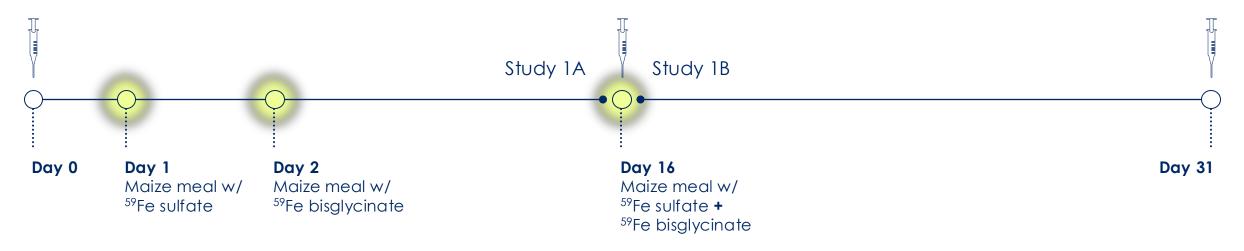
To compare iron absorption from different salt forms in whole-maize meal

Study Design & Population

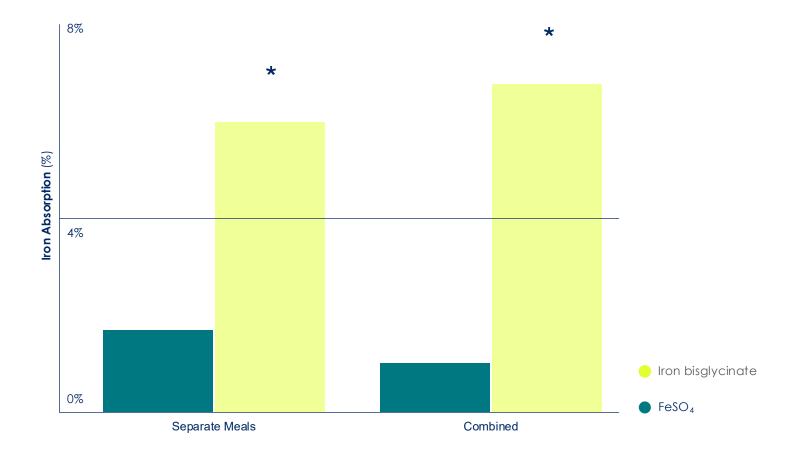
- N=10 healthy males, ages 19-30 y
- 1.863 mg Fe/serving

Primary Endpoint

Iron absorption (radioassay)



Ferrochel Is Better Absorbed Than FeSO₄ in the Presence of Phytates





Results & Conclusion

Iron from iron bisglycinate is **absorbed up to 4.7x better** than iron from Iron Sulfate in a whole maize meal.

Iron bisglycinate is an effective and safe source of iron that is useful in phytate-rich diets.

Iron Bisglycinate Is Recognizedby the WHO

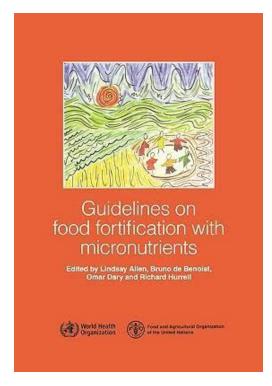




Absorption [of ferrous bisglycinate] is 2-3x better than that of ferrous sulfate if the phytate content of the food vehicle is high.

Ferrous bisglycinate is listed as a **suggested** iron fortificant for fluid milk and juice/soft drink applications.





Women Prefer Ferrochel

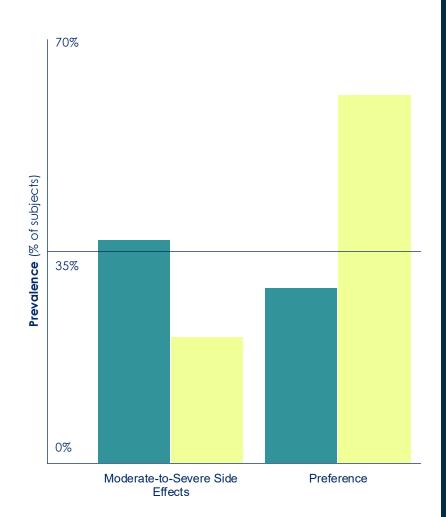
Over Ferrous Sulfate

Study Population

N=42 healthy premenopausal women with normal iron status, age 18-40 years

Study Design

- Randomized, double-blind, crossover trial
- 14 day intervention
- 50 mg/day of elemental iron as: FeSO₄
 Fe Bisglycinate Chelate (Albion)





FeSO₄



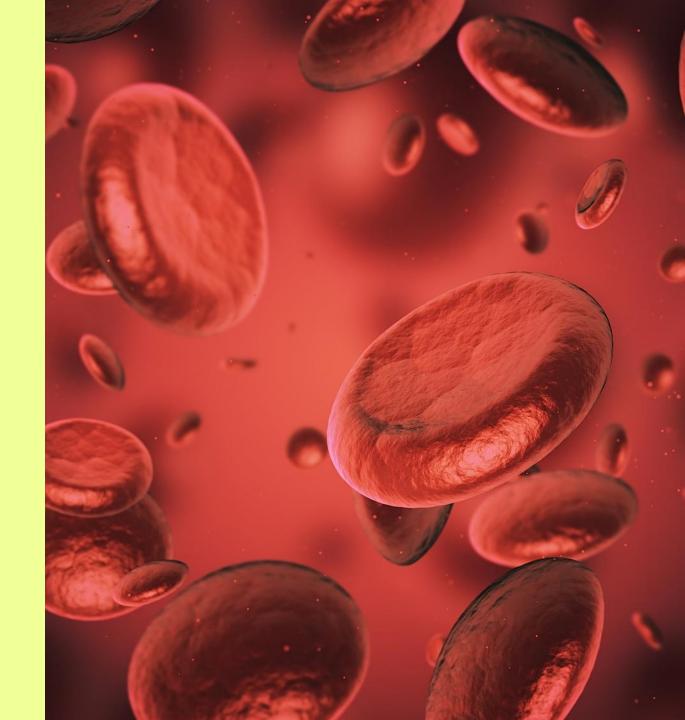
Conclusions

Iron bisglycinate chelate users experienced **fewer moderate-to-severe side effects** compared to FeSO₄.

Women preferred Ferrochel nearly 2-to-1 compared to FeSO₄.

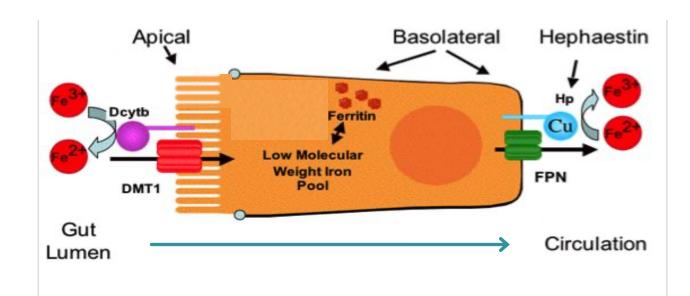


Potential
Methods for
Maximizing
Absorption





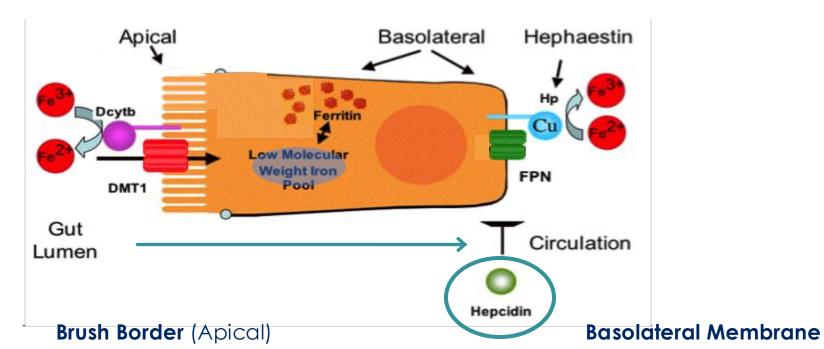






	Brush Border (Apical)	Basolateral Membrane
Redox Enzyme	Duodenal Cytochrome (ferric reductase) Fe³+ → Fe²+	Hephaestin Fe²+ →Fe³+
Transport Protein	Divalent Metal Transporter (DMT) Lumen -> enterocyte	Ferroportin (Fpn) Enterocyte → circulation
Reservoir Protein	Ferritin 1000mg (liver & cells)	Transferrin 4mg (circulation)



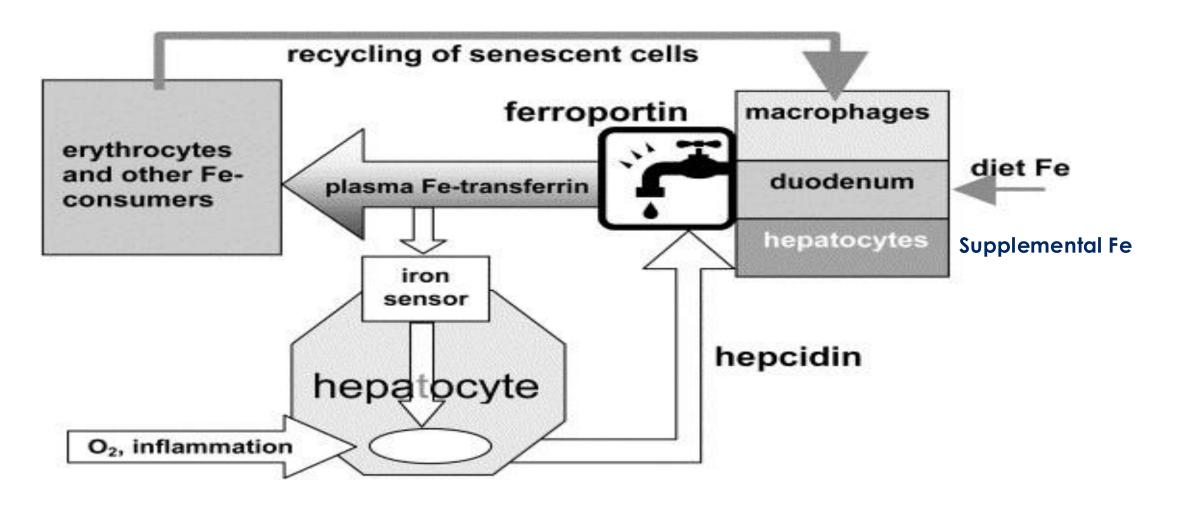


Redux Enzyme	Duodenal Cytochrome (ferric reductase) Fe³+ → Fe²+	Hephaestin Fe ²⁺ → Fe ³⁺
Transport Protein	Divalent Metal Transporter Lumen →enterocyte	Ferroportin (Fpn) Enterocyte → circulation
Regulators		Hepcidin Inhibits Ferroportin (Fpn)
Reservoir Protein	Ferritin 1000mg (liver & cells)	Transferrin 4mg (circulation)

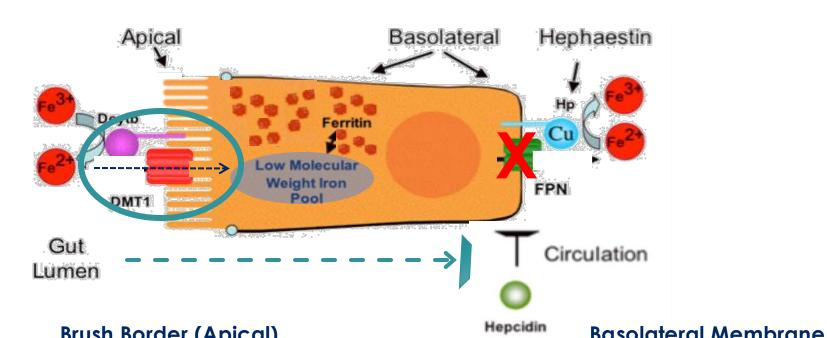
The Ferrous Faucet



Ferroportin Is the Only Way Out Of the Enterocyte

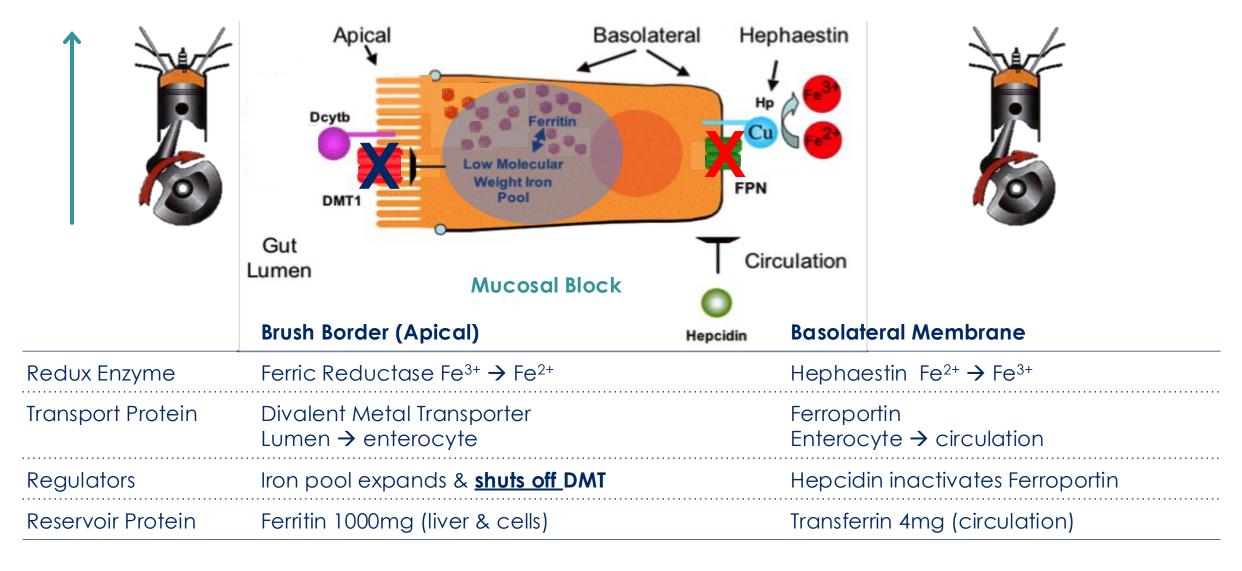




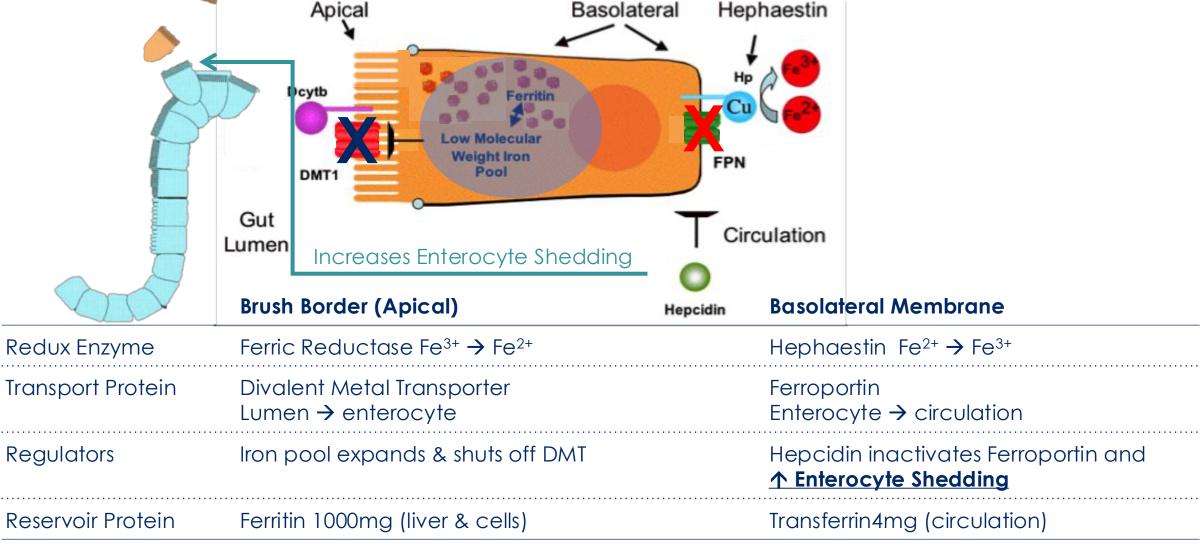


	biosii boldei (Apical)	basolale al Mellibrane
Redux Enzyme	Duodenal Cytochrome (ferric reductase) Fe ³⁺ → Fe ²⁺	Hephaestin Fe²+ → Fe³+
Transport Protein	Divalent Metal Transporter Lumen → enterocyte	Ferroportin Enterocyte → circulation
Regulators	LMW Iron pool inhibits DMT	Hepcidin <u>inactivates</u> Ferroportin
Reservoir Protein	Ferritin 1000mg (liver & cells)	Transferrin 4mg (circulation)



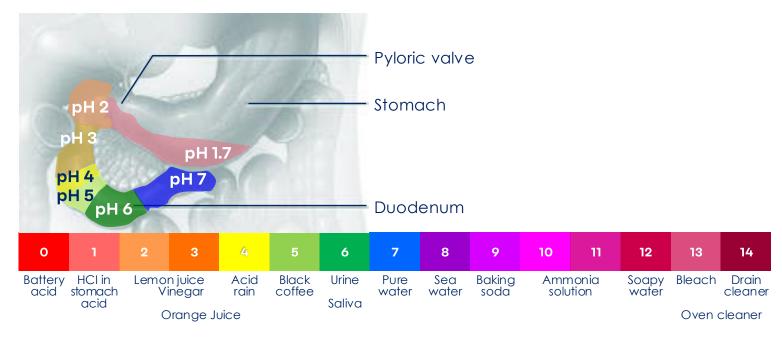


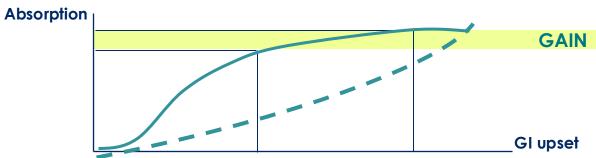




Where Iron Unfolds Its Power

Ferrous or Ferric?







Iron Absorption

- Ferric iron (Fe+++) oxidized form: usually precipitates easily which prevents absorption
- Ferrous iron (Fe++) reduced form: usually 3-4 x more soluble and therefore absorbable than ferric iron

pH dependence is the rational Even the ferrous form precipitates at pH > 3

pH < 3, ferrous form in solution & more easily absorbed

Source: Pharm Res. 1990 Jul;7(7):756-61 44

Repetitive Dosing

Absorption

	D 1-20	per day	20 D	90 Days
Ferrous Sulfate 74 mg tid (222 mg/d)	13.5%	30 mg	600 mg	2.7 g
FeSO ⁴ 222 mg/d alt c FeSO4 + 1.1 g Succinic Acid	20.9%	46.4 mg	927 mg	4.2 g



Source: Hallberg et al, Scand J Hemat (1971) 8, 104-111

45

Repetitive Dosing

Absorption

	D 1-10	per day	20 D	D 21-30	per day	90 Days
222 mg Elemental Iron						
Ferrous Sulfate	14.5%	32.2 mg	644 mg	5.1%	11.3 mg	1.4 g
Fe + Succinic Acid	20.3%	45.1 mg	901 mg	6.6%	14.7 mg	1.9 g



Source: Hallberg et al, Scand J Hemat (1971) 8, 104-111

Iron Supplement Categories

Non-Heme Iron



Salts – inorganic

Sulfate

- gold standard
 - Gluconate
 - Fumarate

Elemental Iron

Carbonyl iron

Organic

- Saccharides
 Polysaccharide Iron Complex (PIC)
- Chelates characterized by Dissociation Constant
 - Desferroxamine
 - binds iron very (too) tightly
 - Bis-glycinate (Ferrochel®)
 - binds iron less tightly
 - Ferrous aspartoglycinate (Sumalate®)
 - more soluble than Ferrochel®

Absorbability of Different Solutions Compared to Ferrous Sulfate

Ferrous succinate	1.23 (23%)
Ferrous lactate	1.06
Ferrous fumarate	1.01
Ferrous glycine sulfate	1.01
Ferrous sulfate	1.0
Ferrous glutamate	0.97
Ferrous glyconate	0.89
Ferrous citrate	0.74
Ferrous tartrate	0.62
Ferrous pyrophosphate	0.59
Ferrous cholinisocitrate	0.38
Ferrous versenate	0.24

FROM THE DEPARTMENT OF INTERNAL MEDICINE II (HEAD; E. WASSEN M.D.), SAHLGRENSKA SJUKHUSET, UNIVERSITY OF GÖTZBORG, CÖTEBORG, SWEDEN.



SEARCH FOR SUBSTANCES PROMOTING THE ABSORPTION OF IRON

Studies on absorption and side-effects

LEIF HALLBERG, LENNART SÖLVELL AND HANS BRISE

In a previous report it was pointed tained with a usual oral iron compound, out that the side-effects of iron tablets e.g. ferrous sulphate, administered at a common dosage level were the same for 4 different ferrous have earlier been shown to increase the compounds and that the sideeffects were absorption of iron Studies on the there

Succinic acid (4) and ascorbic acid (3)

tablets (7). It was concluded. effectiveness of oral hecessary to focus (absorbability of differ and on factors which absorption of iron. of iron compounds he an a previous study (2) presents studies on may increase the abs

significantly higher t

To investigate the substance which promit is necessary to stud absorption but also to compare the resu

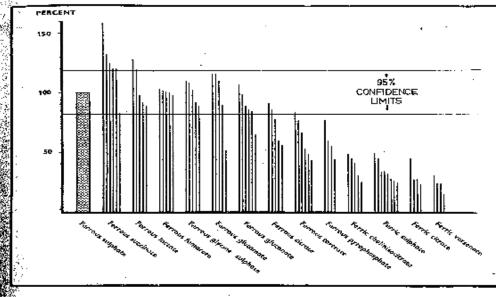


Fig. 2. Absorbability of different iron compounds (solutions), Individual values in relation to

In the absorption mental design and the analytical proce- 30 mg elemental iron and labelled with

dures were the same as in previous studies radioiron was given orally for 10 days

The Search



Promoters

Carbohydrates
4 g with 30 mg Iron

 Mannitol 	1.74 (74%)
 Sorbitol 	1.41
 Xylose 	1.32
 Inositol 	1.05
 Fructose 	1.03
• Sucrose	1.02
 Lactose 	0.85
 Sorbitol (14g) 	2.71
 Sorbitol (8g) 	1.62
• Glucose (14g)	0.78
 Mannitol (4a IV) 	1.1

Side Effects

Epigastric discomfort

Marked increased bowel movements

MOA Hypothesis

Iron still in the ferrous state may rapidly be distributed over a greater intestinal area thereby facilitating greater absorption

The Search Continues

Ascorbic acid
Succinic acid

Can't Be

Leaving ...



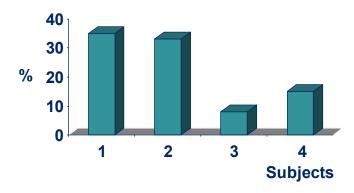
- Simple acid effect
 Other related acids didn't increase absorption
- Reducing agent
 When given with optimal amounts of ascorbic acid (a potent reducing agent), its ability to increase absorption wasn't diminished at all
- Gastro-intestinal content modifier
 When given intravenously, it worked just as well
- Due to an increased area of absorption
 No change in gastro-intestinal motility

Increased transfer of iron across the basolateral cell membrane of the intestinal mucosal cell.

Comparative Effects of Vitamin C & Succinic Acid



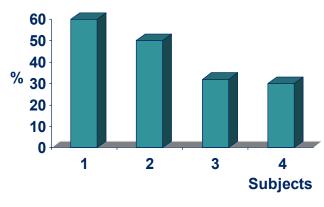




■ Increase when 200mg Vit C added %

Mean increase in absorption 23% i.e. effect of vitamin C

30mg Ferrous Sulfate + 200mg Vit C



■ Increase when 150mg Succinic Acid added %

Mean increase in absorption 43% i.e. effect of succinic acid

Effect of New Treatment Regimen &



Combination of Iron Promoters

2 months 3 months 1 month_ Weeks Arm 1 CF w/out EsterC Intermittent Arm 2 CF w 150Sux 200 ascorbic Intermitt Arm 3 CF w/out Ester C Continuous * f70S * Arm 4 FeoSol 130mg wk 1-4 Ferochel70mg+150Sux 9-11 Arm 5 CF w 150Sux wk1-3 Arm 6 Placebo **Total** 24 Hour Serum Iron Profile

Comparison of total iron absorbed and RBC regeneration at



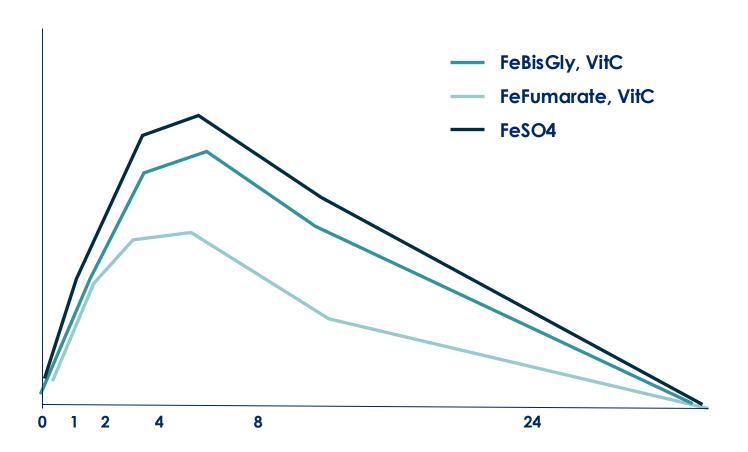
Head to Head comparison on Supplement Holiday vs Continuous Controls x 2 – iron & RBC



Head to Head comparison of iron absorption and RBC for Supplement Holiday Effect vs control

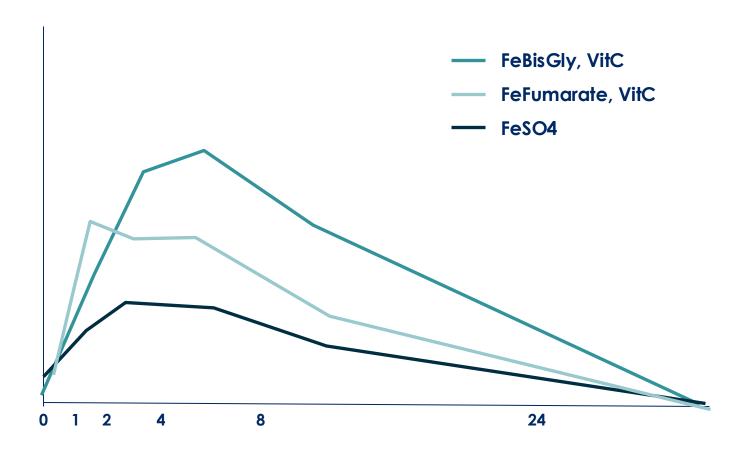
Mean Serum Iron AUC Treatment Day 1





Mean Serum Iron AUC Treatment Day 28

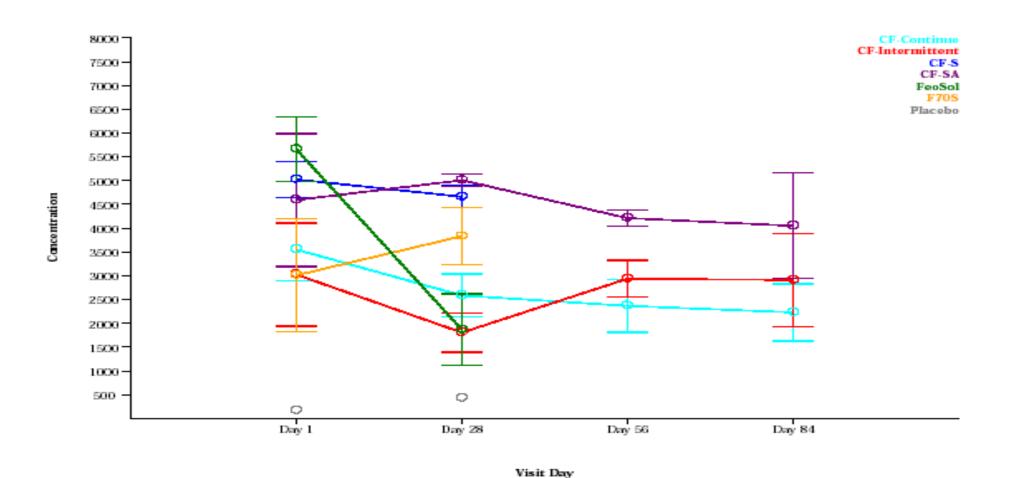




Mean Estimated and Adjusted AUC

by Treatment at Hours 0-24 (APP)





Summary: Iron Bisglycinate is the Superior Choice



Iron is an essential mineral that provides multiple health benefits by supporting healthy red blood cells, immune health, and cognitive health, yet many Americans do not get enough iron in their diet.

Commonly used inorganic iron salts have poor solubility and their absorption can be negatively impacted by antinutrients such as phytates.

By binding minerals to amino acids such as glycine, mineral chelates have enhanced solubility and limited interaction with other dietary components, leading to enhanced absorption.

Clinical data demonstrates that iron bisglycinate chelate has better absorption (nearly 5x higher) in the presence of anti-nutrients and greater tolerability compared to traditional iron salts.

excellent option for brands
looking to provide Iron health
benefits with an exciting and
different technology.

Intermittent Treatment regime supports maximum absorption by increasing enterocyte shedding and removing mucosal block





Designs for Health **Ferro Supreme**



Iron Glycinate and Calcium Ascorbate

Active ingredients per hard capsule:

Iron (II) Glycinate 120 mg

Equiv. iron 24 mg

Calcium ascorbate dihydrate 219.08 mg

Equiv. ascorbic acid (vitamin C) 180 mg



Thanks for your participation!



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Questions & Discussion



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