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PROVIDING YOUR STRUCTURAL/METAL FABRICATION SOLUTIONS

Established in 1987, our company moved to its current McLaughlin Street Sheet Metal Workshop in 1990 and completed our adjoining Bush Crescent Structural Steel Workshop in 2009, progressing to become one of the largest metal manufacturers in Central Queensland today. Delivering high quality, safe, customised and innovative solutions, we service ADF, LNG, Mining, Construction, and Marine Industries, as well as Local and State Government Sectors. Both workshops are extensively equipped with modern machinery and we maintain capability for onsite construction and installation work to your convenience.

Our staff qualifications, training programs, and excellent retention rate ensure your project continuity to the highest standards.

SERVICES INCLUDE

- Custom Design, CAD Cam Drafting and Estimating, Advanced Steel 2018
- Metal Fabrication, Construction and Structural Engineering
- On Site Installations
- Plasma Cutting
- Folding
- Marine Fabrication and Repairs
- Welding
 - Pulse MiG Welding
 - Carbon Arc Gouging
 - Flux-Cored Welding

PRODUCTS ENCOMPASS

- Project Work to Requirements
- Structural Steel fabrication
- General fabrication
- Walkways
- Handrails / Balustrades
- Screens / Fencing
- Mining Equipment
- Defence Equipment
- Rigging and Steel Erection

LOWER YOUR RISK AND SAVE WITH OUALITY OUTCOMES

With over 30 qualified staff members (in metal fabrication and/or boilermaking) and six apprentices, we can meet tight delivery time frames at short notice. Our use of 6S and lean manufacturing processes enhance safety and efficiency and contribute to cost savings and timely delivery of your project.

CERTIFICATES/ACCREDITATIONS

Building Services Authority BSA# 718408 Master Builders Association MBA# 13096 Commerce Queensland Member # 165201 Australian Stainless Steel Development Association (ASSDA) Accreditation.

All staff hold General Construction Safety Induction Cards, while relevant personnel are Trade Qualified; Certified to Work at Heights, Operate Forklifts and other Specific Machinery.

MACHINE CAPABILITIES

High definition ART Plasma Cutter Cuts up to 50mm Black Iron with a 6m x 2.4m Bed

Epic Industries Guillotine 2400 x 3mm cutting capacity

Kleen Guillotine
4000mm x 10mm cutting capacity

Imperial Pressbrake 450 tonne x 8m long bed

Epic Industries Panbrake 2400 x 3mm folding capacity

2 x Scotchman 65 tonne Punch and Sheers

Punch 27mm diameter hole in 18mm thick steel plate. Cuts up to 150 x 25mm flat bar

Parkanson BandsawCutting 300mm x 600mm sections

Progress 4E Large Drill PressUp to 75mm diameter hole

Unishell Belt Linisher 250mm wide belt linisher

Pipe NotcherUp to 60mm diameter pipe

12 x MiG Welders 400 BOC

Aluminium EWM Pulse Mig 355 Carbon Arc Gougers

3 x Magna Drills 3 x Hilti Hammer Drills up to 50mm diameter

Euromac DigibenderBends up to 100 x 25mm flat bar

Mac Drop Saw 150 x 150mm capacity

90 KVA Cummins Generator 4KVA Generator/Compressor 22 KVA Generator





RECENT PROJECTS

Austrak Rockhampton: Modify 68 x bed legs on bed 4 to cater for 66 new moulds as per drawings.

Australian Defence Forces: Manufacture of Aluminium Bridge.

Barney Point Project: Manufacture and install rails and balustrades.

Caltex Truck Shop: Manufacture and install structural steelwork for main building, truck canopy

and car canopy.

Carinity VET Block: Manufacture and Install structural steelwork and gal screens to building.

CentreCare Rockhampton:
Manufacture and install stainless steel handrails and aluminium louvres,

screens and bollards.

DNRM Depot: Manufacture and supply four (4) 3.6m high Instrumentation Shelter Stands

with platform and stairs.

23 Edwin Street Apartments: Manufacture and install structural steelwork for Building 1, 2 & 3, Bin store

and carport.

Emmaus College Admin Building: Manufacture and install structural steelwork for main building as well as

structural steelwork for decorative screens and sunscreen framing.

Emu Park, Hartley Street Sports

Precinct Amenities Building: Manufacture and install structural steelwork for new sports precinct.

GBA Offices:Manufacture and install structural steelwork for new offices.

High Voltage Building Rockhampton Base Hospital:

Rockhampton Base Hospital: Manufacture and install fireproofed structural steelwork for the main building.

Integrated Learning Centre Wandal: Manufacture and install structural steelwork for the main building.

Lexus Showroom:
Manufacture and install structural steelwork for new showroom and BBQ

areas.

Mercy Boyan:
Refurbishments to A/C platform.

North Rockhampton Nursing Home: Manufacture and install structural steelwork for the main building and

covered walkway.

■ Rockhampton Regional Council: Manufacture and install floating stairs for landfill site.

SDS Training: Alterations to containers to suit new heights and confined space training.

St Mary's:
Manufacture and install structural steelwork for new admin building, 3 x toilet

blocks, library awning, handrails and all screen frames.

Star of the Sea:
Manufacture and install steelwork for expansion of classrooms.

Waraburra State School: Manufacture and install new entry awning to office.

Yeppoon Lagoon Precinct: Manufacture and install balustrade panels to building perimeter as per

drawings.

Young's Bus Depot:
Manufacture and install structural steel work to office, wash bay and

refuelling area.



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